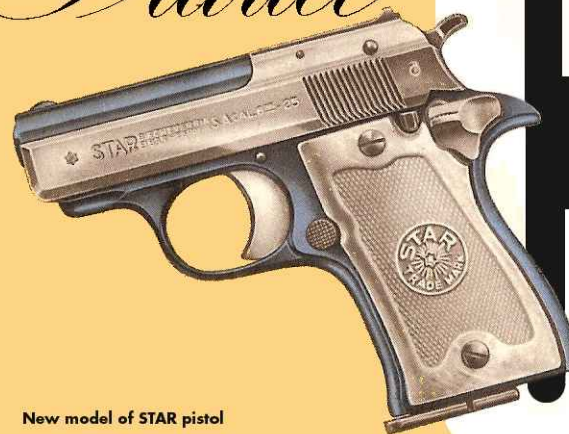




Starlet



STAR, Bonifacio Echeverria, S. A. P. O. Box 10 Eibar (Spain)

New model of STAR pistol
cal .25 auto with light alloy frame.

Important instructions for the best performance of the model "CU" pistol

1. All moving parts should be lightly oiled.
2. Clean the barrel and chamber after firing. Built up residue in the chamber can result in misfires due to the cartridge not seating fully in the chamber.

The barrel and chamber should be cleaned from the breech. Avoid cleaning from the muzzle. Always wipe of the exterior of the gun after use, with a slightly oily cloth. This will remove finger marks and protect the finish.
3. Use only standard loads for which the pistol is designed and make sure that the bore is free from obstruction before loading and shooting.
4. Care should be taken to prevent the magazine from being dented or otherwise damaged.

This model is available in the following color combinations:

Frame	Slide	CODE
Black	Black	PAVOBI
Black	Chrome	CROPAV
RAF Blue	Chrome	CROAZU
Forest Green	Chrome	CROVER
Antique Gold	Chrome	CROMOR
Steel Gray	Chrome	CROGRI

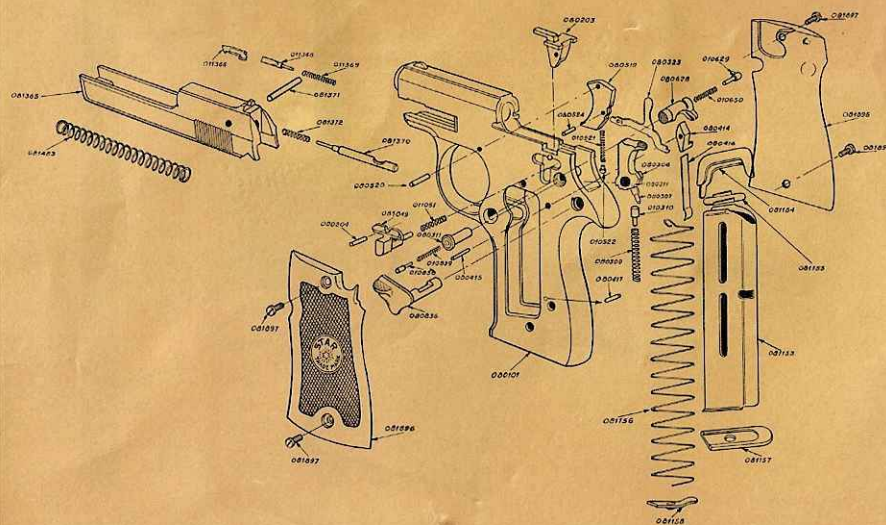
When ordering, please state preferred color combination by CODE.

Numerical and ballistic data of model "CU" cal. .25 automatic pistol

Caliber	.25 Auto
Magazine Capacity	rds. 8
Weight with empty Magazine	oz. 10 ¹ / ₂
Overall Length	in. 4 ³ / ₄
Barrel Length	in. 2 ⁵ / ₈
Height	in. 3 ¹ / ₂
Width at Grip	in. .98
Number of Grooves	6
Length of Rifled Section	in. 1.63
Twist of Rifling (Rightdrall)	in. 12.28
Width of Grooves	in. .088
Depth of Grooves	in. .003
Outside Dia. of barrel at chamber	in. .436
Outside Dia. of barrel at rifled Section	in. .329
Length of Cartridge	in. .905
Weight of Cartridge Case	gsr. 28.5
Weight of Bullet	grs. 50
* Weight of Powder	grs. .92
* Muzzle Velocity	f. s. 967
* Muzzle Energy	ft. lbs. 103
* Chamber Pressure	tons. sq. in. 7.81
Penetration in 7/8" Pine Boards	Boards 3

* The figures listed are only for reference and are not to be relied on for handloading.

Exploded view of STAR pistol model "CU" cal. .25 auto.



STAR pistol parts for model "CU" Caliber .25 auto.

080101 Frame with Barrel.
 080203 Ejector.
 080204 Ejector Pin.
 080306 Hammer with Strut & Pin.
 080309 Hammer Spring.
 010310 Hammer Spring Plunger.
 080311 Hammer Pin.
 080414 Sear.
 080415 Sear Pin.
 080416 Sear Spring.
 080417 Sear Spring Pin.
 080519 Trigger.
 080520 Trigger Pin.
 010521 Trigger Plunger Spring.
 010522 Trigger Plunger.
 080523 Sear Bar.
 080524 Sear Bar Pin.
 080628 Magazine Catch.
 010629 Magazine Catch Lock.
 010630 Magazine Catch Lock Spring.
 080836 Safety.

010838 Safety Spring Plunger
 010839 Safety Spring.
 081049 Slide Retainer.
 011051 Slide Retainer Spring.
 081153 Magazine Tube.
 081154 Magazine Follower.
 081155 Magazine Spring Support.
 081156 Magazine Spring.
 081157 Magazine Floor Plate.
 081158 Magazine Floor Plate Release.
 081365 Slide.
 011366 Extractor.
 011368 Extractor Plunger.
 011369 Extractor Plunger Spring.
 081370 Firing Pin.
 081371 Firing Pin Retaining Pin.
 081372 Firing Pin Spring.
 081483 Recoil Spring.
 081895 Grip, right.
 081896 Grip, left.
 081897 Grip, Screw.

For replacement parts see the dealer who sold you this gun.

Operating and disassembly instructions for STAR model "CU" caliber .25 automatic pistol.

Description.—This pistol is of the semi-automatic type i. e., the recoil of each shot being utilized to eject the fired shell, cock the hammer and strip another cartridge from the magazine into the chamber.

Loading:

To remove the magazine.—Depress the magazine catch button, which is on the left side of the pistol back of the trigger.

To fill the magazine.—Place a cartridge between the lips of the magazine and press it downward so that the base of the cartridge will contact the rear of the magazine. Repeat this operation until eight (8) cartridges have been inserted into the magazine. The cutaway portion on the right side of the magazine permits checking the number of cartridges loaded.

To load the pistol.—Push the loaded magazine into the pistol grip as far as it will go. Grasp the serrations on the rear of the slide between the first finger and thumb. Draw the slide completely backwards and allow it to snap forward. The pistol is now cocked and a cartridge is in the chamber, ready for firing.

To fire the pistol.—Hold the pistol in shooting position and press the trigger. The discharge of the cartridge forces the slide backwards extracting the fired cartridge case and cocking the hammer. The forward movement of the slide under the pressure

of the recoil spring strips a new cartridge from the magazine and feeds it into the chamber. The pistol is then ready to fire again. This is repeated as rapidly as the trigger is pressed—until the magazine is empty. If a cartridge misfires, recock the hammer with the thumb and again press the trigger.

To use the safety.—A thumb safety is provided which when pushed upwards positively locks the trigger and slide. When the safety is in the downward position and the red signal is visible the pistol is ready to fire.

The Star Model CU pistol has an outside hammer. Actually, this is an additional safety feature since the shooter can tell immediately by sight or touch when the hammer is cocked and the pistol ready for action.

To unload the pistol.—Remove the magazine. If a cartridge remains in the chamber, pull the slide to the rear. This will extract and eject the cartridge. Always do this when you are through shooting and want to put the gun away unloaded.

To disassemble and reassemble the pistol:

- (1) Remove the magazine.
- (2) Cock the hammer.
- (3) Depress the slide release button immediately in front of the safety with the thumb of the right hand and while maintaining pressure on the slide release button, grasp the slide with the left hand and pull the slide approximately a quarter inch to the rear and lift up. The slide will then disengage from the frame. The recoil spring directly under the barrel may also be removed by pulling it straight out.

To reassemble the pistol: Reverse this procedure.